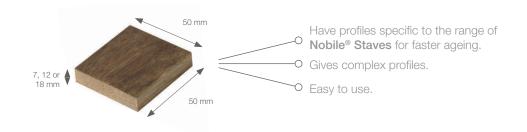
NOBILE® BLOCKS

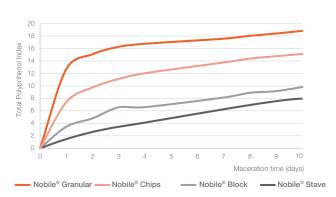
Character and complexity whilst respecting the fruit



OENOLOGICAL +



EXTRACTION



The size of the "oak alternative" influences the speed of wood extraction. The smaller the product, the faster the extraction and the shorter the contact time required.

Due to their size, Blocks are the perfect solution for the rapid marketing of wines, as their design makes it possible to carry out short ageing (3 to 4 months) and to obtain results comparable to ageing on Staves.



Fermentation or ageing ?

During alcoholic and malolactic fermentation, yeasts and bacteria degrade certain aromatic compounds in wood, modifying the taste balance. The result is better integration and a more elegant perception of the woods character.

THE NOBILE® TOASTING PROCESSES

HOMOGENEOUS TOASTING

Toasting program dedicated to reproducing complex aromatic expression.

GRADIENT TOASTING

Surface heating process which creates a heating gradient identical to a traditional barrel.

DOUBLE TOASTING

The precise selection of oak combined with double toasting achieves a good balance between the ellagitannins and polysaccharides naturally present in oak, developing an aromatic complexity similar to barrel ageing.

SOFT OAK

Exclusive to the **NOBILE**[®] 18 mm range, the "Soft Oak " method is used to optimise the toasting process of the Staves. This pre-heating program contributes to the creation of unique characteristics.

HOMOGENEOUS

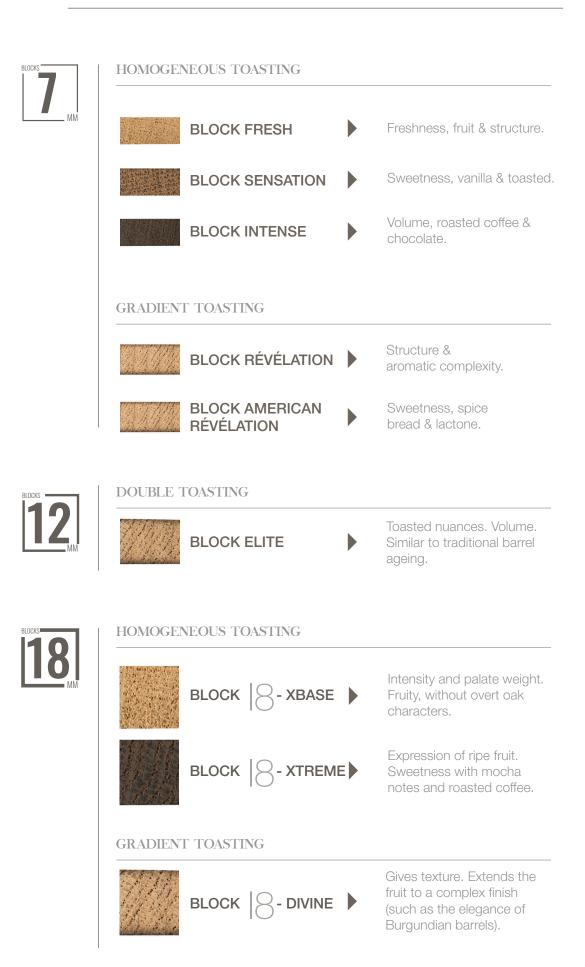
GRADIENT TOASTING







NOBILE® BLOCKS



ORIGIN

French Oak (*Quercus petraea*, *Quercus robur*) and/or American Oak (*Quercus alba*).

NOBILE[®] is committed to the PEFC program (Pan European Forest Certification) for promoting sustainable forest management and ensuring biodiversity.

DOSAGE

WHITE WINES

In fermentation: addition of 1 to 3 g/L of Blocks by direct immersion of $NOBILE^{\scriptscriptstyle \oplus}$ infusion bags after racking.

Application on finished wines: addition of 1 to 3 g/L of Blocks by direct immersion of $NOBILE^{\circ}$ infusion bags into the tank.

RED WINES

Application on wines after racking: addition of 3 to 6 g/L of Blocks by direct immersion of NOBILE® infusion bags into the tank.

CONTACT TIME

In fermentation: during fermentation with an ageing time of 3 to 4 months.

Ageing: 3 to 4 months.

Contact time is defined by tasting throughout ageing.

DIMENSIONS

Size

- 7 mm: 50 x 50 x 7 mm.
- 12 mm: 50 x 50 x 12 mm.
- 18 mm: 50 x 50 x 18 mm.

Surface area

2,6 m² for 5 kg.

STORAGE

Store in original sealed packages, in a cool dry place (5 to 25°C) in an odour-free environment. Optimal date of use: 4 years.

PACKAGING

5 kg bag containing 1 infusion bag of 5 kg. Aluminized PET packaging ensures optimum flavour protection.

SAFETY, QUALITY & REGULARITY

 $NOBILE^{\circledast}$ range is subject to rigorous controls in order to meet quality, traceability and reproducibility requirements.

NOBILE[®] production site implements a HACCP approach.

REGULATION

The use of oak wood chips is subject to regulation. Refer to the legislation.







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SEASONING

Open air seasoned on site for a minimum of **24 months.**