BARREL REFRESH

Give new life to your barrels





Profiles available (refer to the Staves range): Fresh, Sensation, Intense, Révélation, American Révélation, Elite, 18-XBase, 18-Xtreme, 18-Divine.

OXYGEN AND OAK



During ageing, the wine needs oxygen to evolve.

Oxygen contributes to the stabilisation of colour, the softening of tannins and the integration of wood compounds. The quantity of oxygen in contact with the wine must be controlled throughout ageing, adapted to the quality of the wine, the cellaring potential or the desired consumption time after purchase.

THE NOBILE® TOASTING PROCESSES

HOMOGENEOUS TOASTING

Toasting program dedicated to reproducing complex aromatic expression.

HOMOGENEOUS

GRADIENT

TOASTING

GRADIENT TOASTING

Surface heating process which creates a heating gradient identical to a traditional barrel.

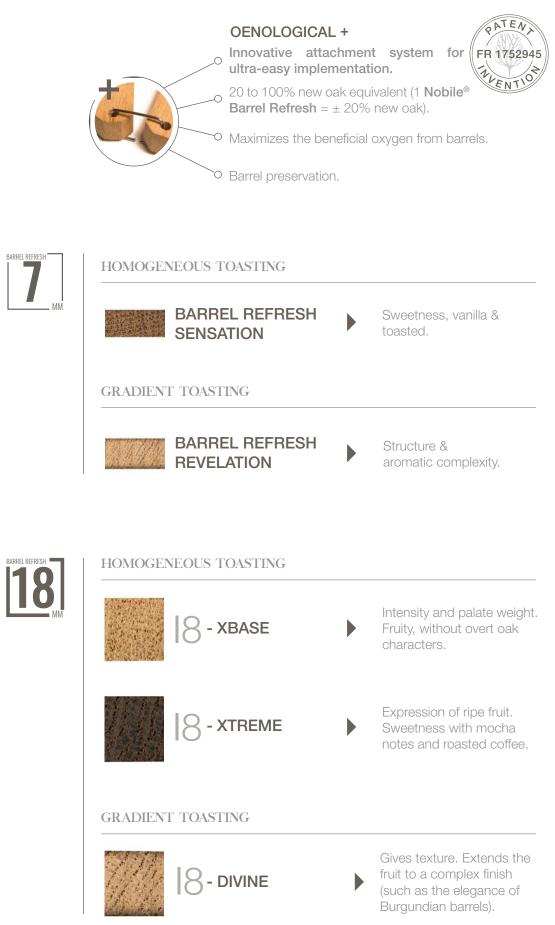
SOFT OAK

Exclusive to the **NOBILE**[®] 18 mm range, the "Soft Oak" method is used to optimise the toasting process of the Staves. This pre-heating program contributes to the creation of unique characteristics.





NOBILE[®] BARREL REFRESH



ORIGIN

French Oak (*Quercus petraea*, *Quercus robur*) and/or American Oak (*Quercus alba*).

NOBILE[®] is committed to the PEFC program (Pan European Forest Certification) for promoting sustainable forest management and ensuring biodiversity.

DOSAGE

Insert 1 to 3 Barrel Refresh through the bung hole per barrel according to the age of the barrel and the intensity of oak desired.

CONTACT TIME

Ageing time of 4 to 8 months depending on the Barrel Refresh and wine characteristics.

Contact time is defined by tasting throughout ageing.

DIMENSIONS

Size & Weight

- 7 mm: 7 x 2 (320 x 23 x 7 mm) / ± 450 g.
- 18 mm: 12 (300 x 28 x 18 mm) / ± 1000 g.

Surface area

- 7 mm: ± 0.300 m².
- 18 mm: ± 0.300 m².
- 1 Barrel Refresh = $\pm 15\%$ of new oak (depending on the Barrel Refresh type).

STORAGE

Store in original sealed packages, in a cool dry place (5 to 25°C) in an odour-free environment. Optimal date of use: 5 years.

PACKAGING

- 7 mm: 10 units boxes.
- 18 mm: 5 units boxes.

PE packaging ensures optimum flavour protection.

SAFETY, QUALITY & REGULARITY

NOBILE[®] range is subject to rigorous controls in order to meet quality, traceability and reproducibility requirements.

NOBILE® production site implements a HACCP approach.

REGULATION

The use of oak wood chips is subject to regulation. Refer to the legislation.







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SEASONING

Open air seasoned on site for a minimum of 24 months.